

Date: Friday, 01/08/2008 12:54:41 PM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	: 40928			Part Number	: D2652		
Estimate Number	: 10725			Drawing Number	: D2652 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 01/08/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 08/08/2008		
Previous Run	: 40556			Qty:	100	Um:	Each
Written By	<u>JL</u>						
Checked & Approved By							
Comment	: Est Rev:B 02.06.13 Now machined in house. NG						
Additional Product							
Job Number:							
Seq. #:	Machine Or Operation:		Description :				
1.0	M303R0500		303 Round Bar 0.500"				
							
Comment: Qty.: 0.0578 f(s)/Unit Total: 5.7750 f(s) Material: 303 ss .500" Round Bar (M303R0500) Batch: <u>M108626</u> <u>MMT 08/08/02</u>							
2.0	HARDINGE		HARDINGE CNC LATHE SMALL				
							
Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652 <u>FA252</u> FOLIO REV: <u>A</u> DWG REV: <u>A</u>							
2-DEBURR AS REQUIRED <u>MMT 08/08/02</u>							
3.0	QC2		INSPECT PARTS AS THEY COME OFF MACHINE				
							
Comment: INSPECT PARTS AS THEY COME OFF MACHINE							
4.0	QC8		SECOND CHECK				
							
Comment: SECOND CHECK <u>MMT 08/08/03</u>							
5.0	PACKAGING 1		PACKAGING RESOURCE #1				
							
Comment: PACKAGING RESOURCE #1							
Identify and Stock <u>ST 39</u> <u>PC 8/8/05</u> <u>102</u> Location: _____							

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



150

→ 08/08/08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



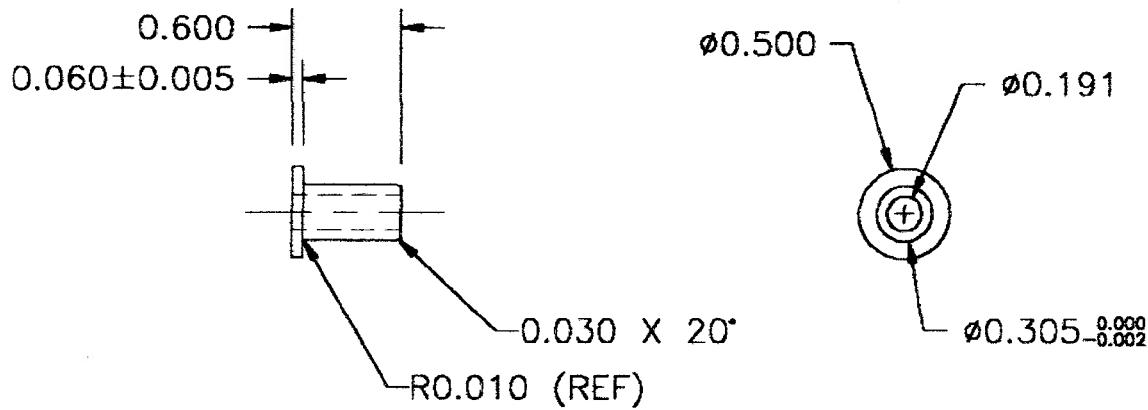
MF 08-08-05



1 COPY
GAMS

DESIGN <i>DMM</i>	DRAWN BY <i>DIDY</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2652
DATE 97:03:25		REV. A SHEET 1 OF 1 SCALE 1:1

RELEASED
97/04/25 DS



MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	MNF	Audited by:	Onf	Prototype Approval:	N/A
Date:	28/08/03	Date:	28/08/03	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	FF